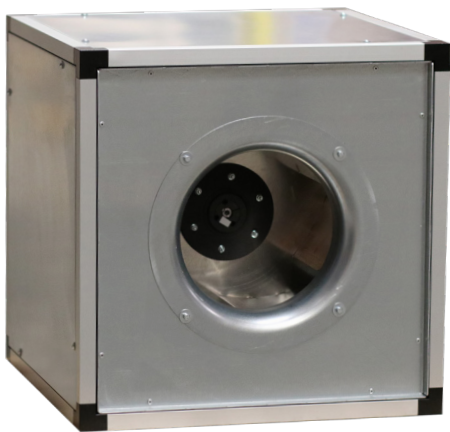




QUBE SQU

Installation & Maintenance

Installation Instructions

WARNING — Insulation Resistance Testing. Before performing insulation resistance testing, it is crucial to disconnect all EC products from the circuit. Failure to do this can damage the sensitive electronics within these products and is not covered by warranty.

1.0 General

- 1.1 It is important these Installation and Maintenance Instructions are fully adhered to.
- 1.2 Full details of the unit supplied are shown on the product nameplate. If in doubt about any detail contact Elta-UK Ltd or its agents for clarification.
- 1.3 All electrical installation must be carried out by suitably qualified and competent personnel in accordance with all current statutory requirements.
- 1.4 These instructions cover only the Elta-UK Ltd product and do not include the supply or installation of any safety equipment that may be required e.g. adequate guarding or protection from rotating parts and proper electrical isolation.
- 1.5 Any declarations made by Elta-UK Ltd about product installation and safety, are dependant on the fan equipment being used within installations which themselves meet the requirements of the relevant Standards and Directives of your region.
- 1.6 The Qube fan range is designed for use in an ambient temperature of -20°C up to +50°C and up to 95% relative humidity. The fan is not suitable for corrosive or explosive atmospheres.
- 1.7 The installer should provide easy access to the fan to facilitate future maintenance.
- 1.8 The installer should ensure the fan is adequately supported.
- 1.8 This product is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the product by a person responsible for their safety. Children should be supervised to ensure that they do not play with the product.
- 1.10 At end-of-life, the unit must be disposed of in an environmentally friendly manner by suitably qualified and competent personnel in accordance with the requirements of applicable Standards and Directives.

2.0 Installation

WARNING – The fan must be isolated from the power supply during installation and maintenance. The fan must be earthed in accordance with the local regulations.

- 2.1 Upon receipt, the fan equipment should be visually inspected to check for any damage. Ensure that the impeller is free to rotate.
- 2.2 If there are any queries concerning the fan equipment, Elta-UK Ltd should be contacted prior to the installation.
- 2.3 The fan must be securely mounted and the panels adjusted to suit the desired position to suit the application, straight through or 90° airflow. The fan can be mounted at any angle.
- 2.4 Check the details on the motor/fan rating plate to ensure that the correct power supply (voltage, frequency and phase) is available. An incorrect power supply will lead to permanent damage to the motor.
- 2.5 Refer to the appropriate wiring diagram. Ensure that all earth connections are made.
- 2.6 Means for electrical disconnection must be incorporated in the wiring installation in accordance with the relevant wiring and electrical regulations.
- 2.7 Precaution must be taken to locate the exhaust discharge terminal so as to avoid the backflow of gases into the room from the open flue of gas or other fuel burning appliances.
- 2.8 The SQU fan range is designed with rearrangeable panels, providing you with the flexibility to customize the installation according to your specific needs. If in doubt, contact Elta.

3.0 Storage

- 3.1 The storage place must be vibration free, clean, dry and not subject to extreme temperature variations.
- 3.2 When storing for prolonged periods, whereby non rotation of motor occurs, we recommend electrical and bearing inspection, as they may have incurred damage or require possible re-lubrication.

4.0 Start Up

- 4.1 Before power is supplied to the unit, check that the wiring is correct as per the fan connection diagram.
- 4.2 At initial start-up, check that impeller rotation and airflow direction is correct.
- 4.3 Check that the motor amperage draw does not exceed the nameplate rating.

5.0 Fan Maintenance

- 5.1 Inspection of the fan at least once every 12 months is recommended to ensure that the motor, fan blades, and supporting guards, are clean. Any build up of dust and deposits on the blades or guards should be removed using a non-abrasive cleaner.
- 5.2 If fastenings should be checked for tightness. In addition, all rotating items should be checked.
- 5.3 Bearings are of the 'sealed for life' type and will not need a detailed inspection.
- 5.4 The Qube-HT range has an easily removable panel arrangement fixed to Multi-thread "U" nuts, ideal for frequent cleaning.

WARNING – uses/circuit breakers are used to provide short circuit protection only. A starter panel with overload protection should be used to protect the motor.

WARNING – EC Fans Only: These fans are fitted with an auto-reset thermal contact which switches the fan off in the event of a fault condition. Once the motor cools down the fan may start unexpectedly.

Only a suitably qualified and competent person may carry out maintenance after the electrical supply has been isolated.

Installation Instructions

Table 1: Operational Maintenance

Activity	Frequency
Inspect AV mounts for Corrosion or “Sag”	6 months
Check earth bonding	6 months
Dampers check rubber stops and grease (lithium based) pivot points, by removing plastic caps	Yearly
Check fixings tightness and conditions of brass track and rivets	26,000 hours / 3 years
Inspect and clean impeller	26,000 hours / 3 years
Remove dirt from motor cooling fins	26,000 hours / 3 years
Check operation of anti-condensation heaters	26,000 hours / 3 years
Check for even tip clearance between impeller and casing	26,000 hours / 3 years
Check motor Amps	26,000 hours / 3 years
Any corrosion - treat with suitable chemicals	26,000 hours / 3 years
Check casing seals	26,000 hours / 3 years

Table 2: Terminal Box Maintenance

Activity	Frequency
Check that lid seal is in place and not damaged	Each time the enclosure is opened
Check that lid fixing screws are in place and secured	Each time the enclosure is closed
Check that the mounting bolts are tight and free from corrosion	Annually
Check security of all cable glands	Annually
Check that all screw clamps terminals are secure	Annually and each time enclosure is opened
Check enclosure for damage	Annually

6.0 Guarantee

Elta-UK Ltd will, free of charge, within a period of 1 year from the date of dispatch from their works, repair or at its option replace any goods which are provided to have defects as a result of defective materials or workmanship. The goods MUST be returned to Elta Ltd carriage paid for examination.

7.0 Recycling

Elta use components, when possible, that are suitable for recycling at the end of the product's life, components can be segregated as stated below and processed in accordance with local regulations. Metallic items can be segregated and recycled; Electrical and Electronic equipment such as motors, cables and control devices can be segregated for WEEE recycling; Cardboard, wood, packaging, and plastic components can be widely recycled. Items not listed should be segregated in accordance with local authority zero waste hierarchy recommendations.

8.0 Wiring

IMPORTANT - Correct rotation must be ensured as Air flow direction will be correct even if the impeller is rotating in the wrong direction. Incorrect direction of rotation will result in lower air volumes, increased noise and higher electrical current, which will harm the motor.

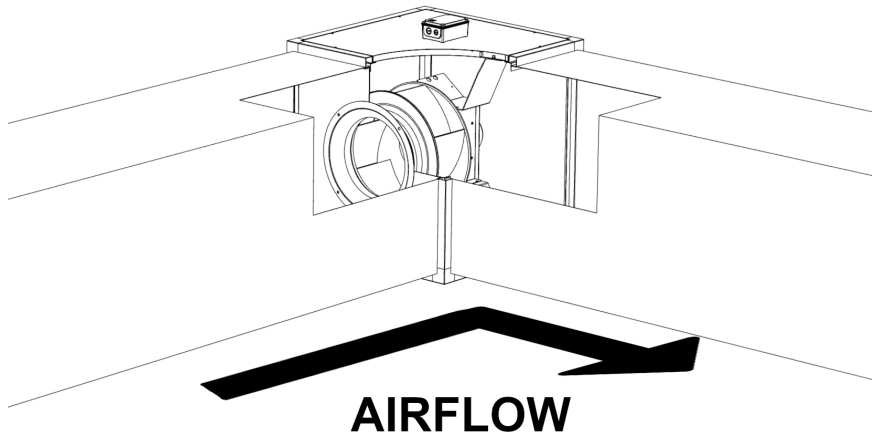
Installation Instructions

9.0 Installation Examples

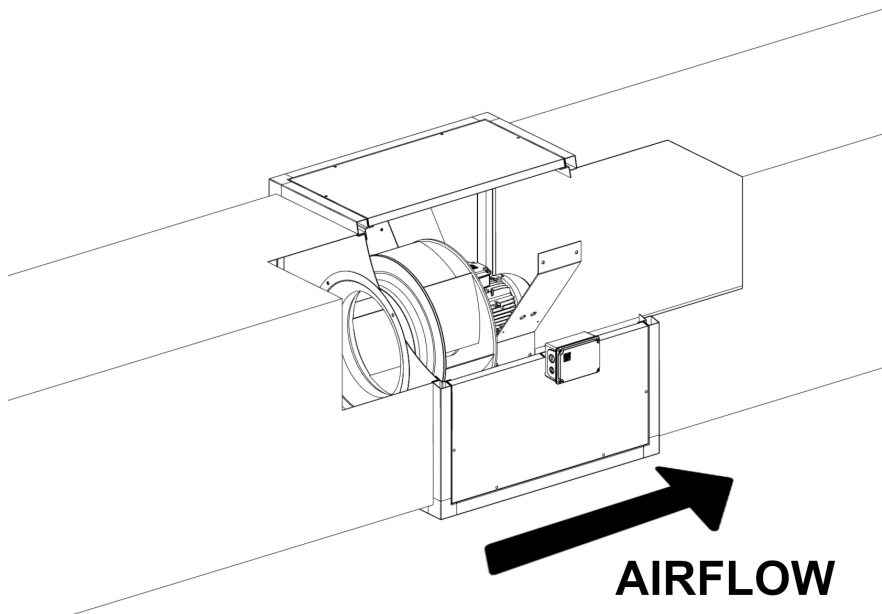
9.1 The image shown is just an example of a typical installation.

9.2 The QUBE fan range is designed with rearrangeable panels, providing you with the flexibility to customize the installation according to your specific needs. If in doubt, please contact Elta.

9.3 SQU 90 Degree Duct



9.4 SQU Straight Duct



Wiring Diagrams

Please use the table(s) below to match up the product code and the wiring diagram number.

Single Phase -220V to 240V / 50Hz

Page No.	Product Code	Wiring Diagram No.
6	SQU50/350-4-3	152-611
6	SQU67/400-4-3	152-611
6	SQU67/500-4-3	152-611
6	SQU82/500-4-3	152-611
6	SQU82/560-4-3	152-611
7	SQU102/630-4-3	152-613

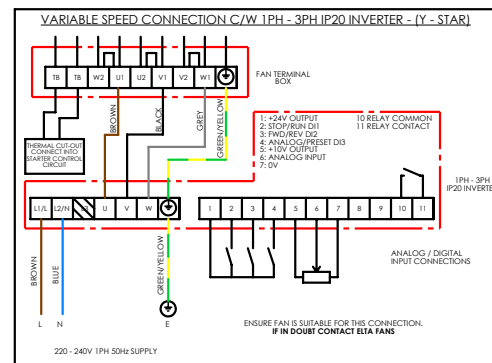
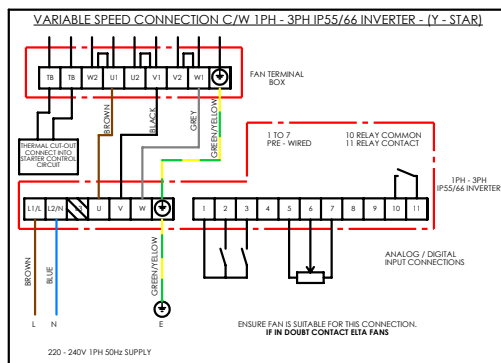
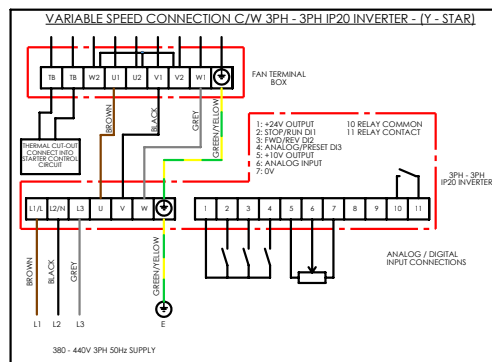
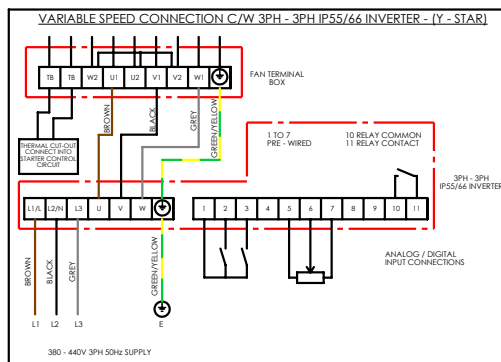
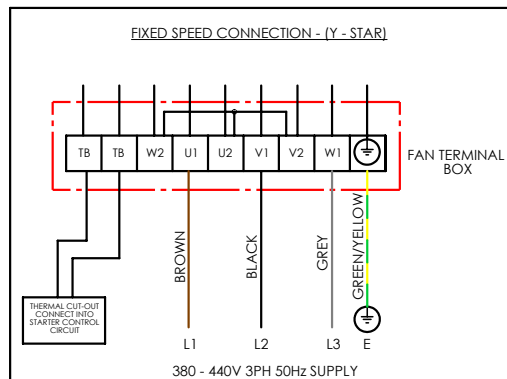
Three Phase - 380V to 480V / 50Hz / 60Hz

Page No.	Product Code	Wiring Diagram No.
9	SQU67/450-EC-3	152-734
9	SQU82/500-EC-3	152-734
9	SQU82/560-EC-3	152-734
9	SQU82/630-EC-3	152-734
9	SQU102/630B-EC-3	152-734

Single Phase - 220V - 277V / 50Hz / 60HZ

Page No.	Product Code	Wiring Diagram No.
8	SQU50/315-EC-1	152-733
8	SQU50/350-EC-1	152-733
8/10	SQU67/450-EC-1	152-733 / 152-736*
8/10	SQU82/560-EC-1	152-733 / 152-736*

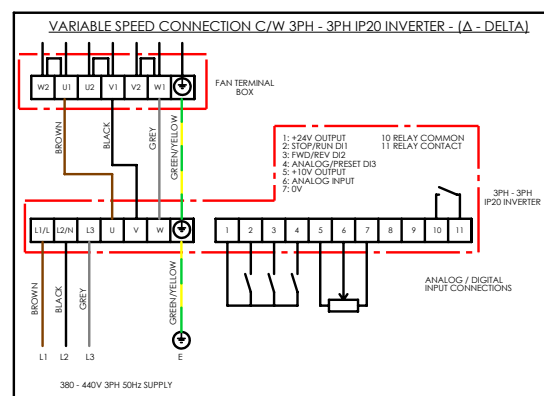
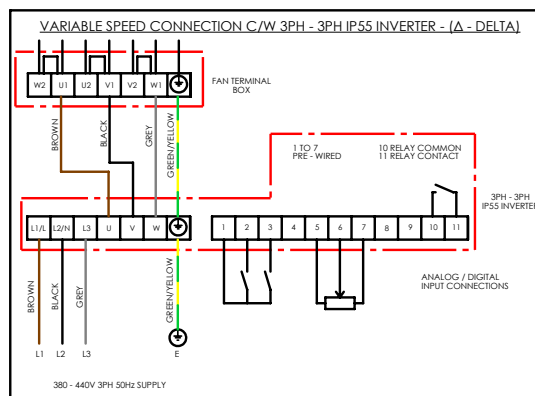
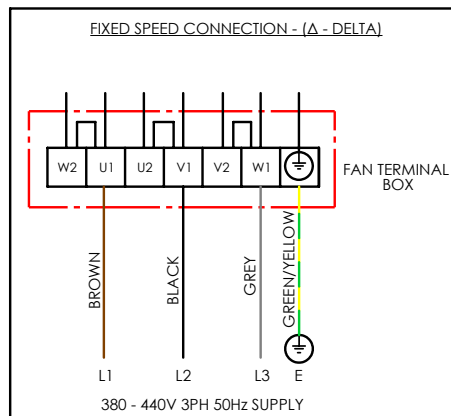
* Please refer to wiring diagram number on product label



All wiring and control equipment must comply to the latest IEE regulations, in particular part 552-01-02/03.

152-611 Issue D: 30.09.2024

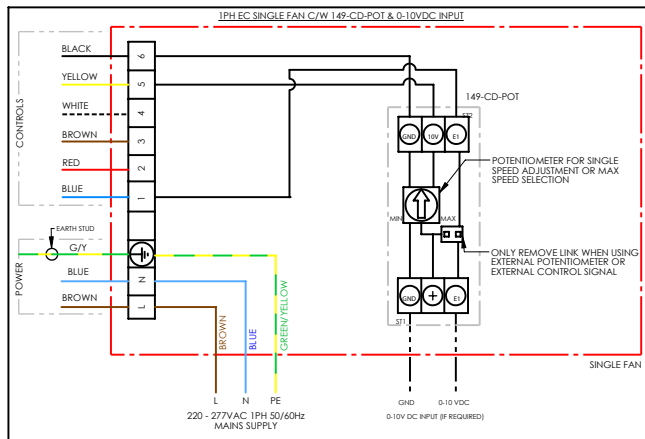
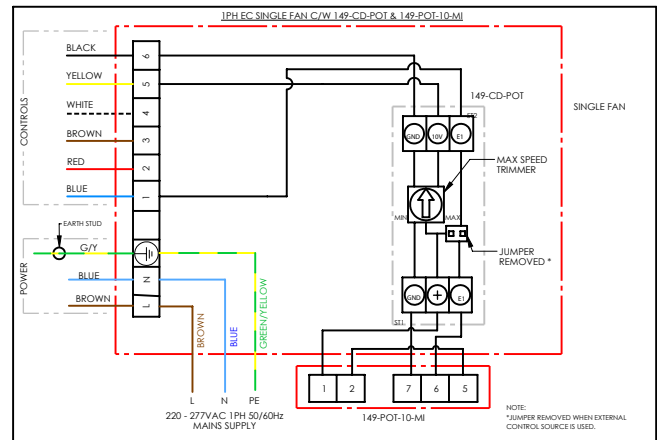
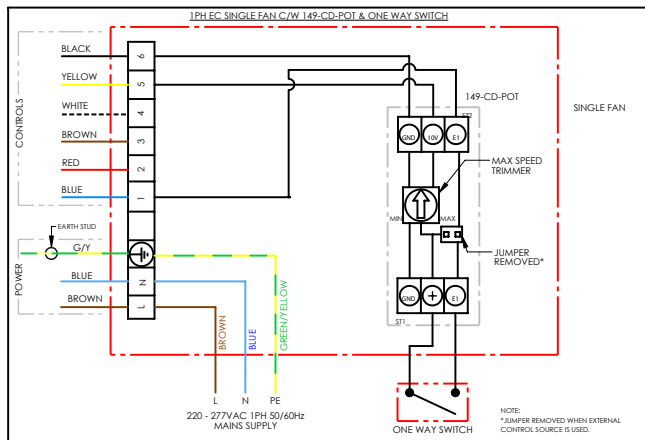
Check the individual product accessories table for fan controller compatibility.



All wiring and control equipment must comply to the latest IEE regulations, in particular part 552-01-02/03.

152-613 Issue B: 30.09.2024

Check the individual product accessories table for fan controller compatibility.



CONTROL CABLE LENGTHS	
Control Type	Max. Length
VDC (voltage control)	30m
PWM (Frequency)	10m
DC Current	300m (UL 1015 18AWG)
Speed Feedback	10m
External Controller	10m

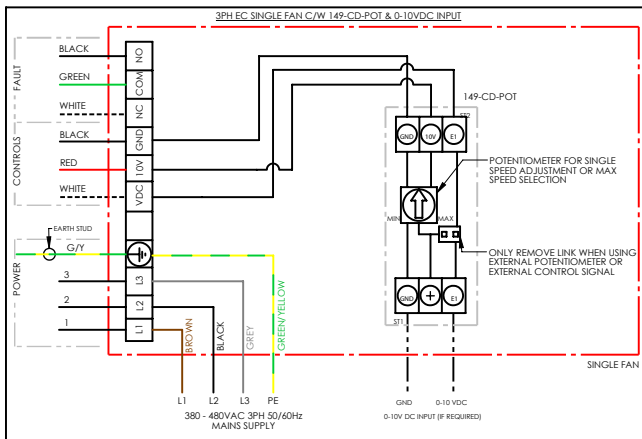
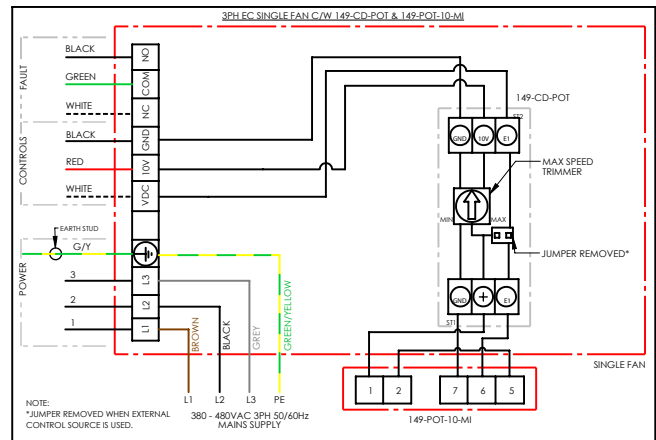
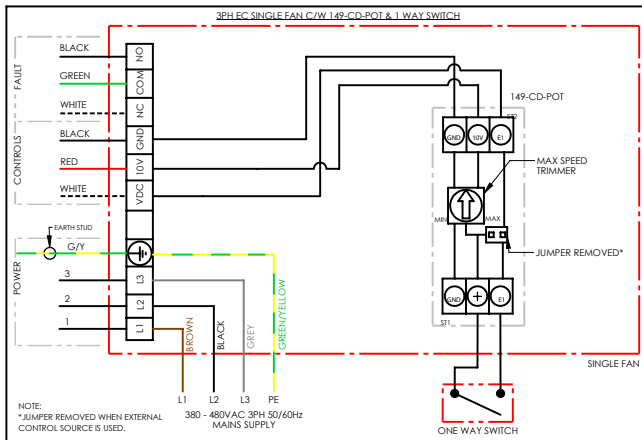
NOTE: TAG REFERENCES RELATE TO MOTOR CONTROL WIRES, AND NOT 149-POT-10-MI

Tag	Purpose	Description
L	Live	Live power supply, 220-277V
N	Neutral	Neutral from power supply
⊕	Permanent Earth	Permanent earth from power supply
1	DC Voltage [2-10V]	DC control voltage input (2 to 10VDC input)
2	DC Current [4-20mA]	DC control current input (4 to 20mA input)
3	Frequency [10-95%]	Frequency duty-cycle (PWM) Voltage: 10 to 24Vpk Frequency: 80Hz (10 to 95% input)
4	Speed Reference	Tacho output
5	10VDC output	10VDC source output
6	GND / Common	DC Common

All wiring and control equipment must comply to the latest IEE regulations, in particular part 552-01-02/03.

MK-152-600 Issue B: 29.04.2015

Check the individual product accessories table for fan controller compatibility.



CONTROL CABLE LENGTHS

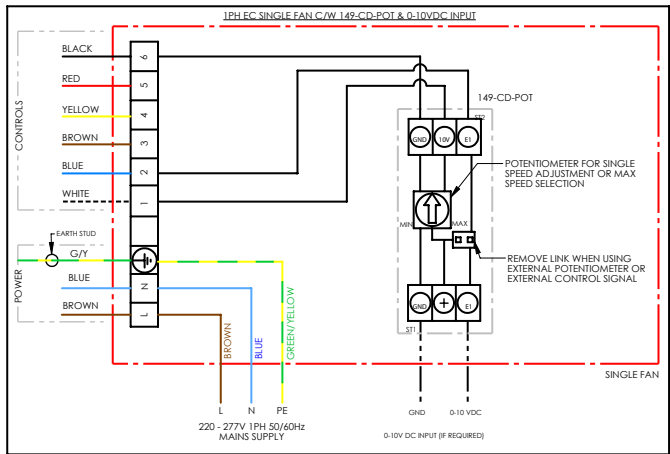
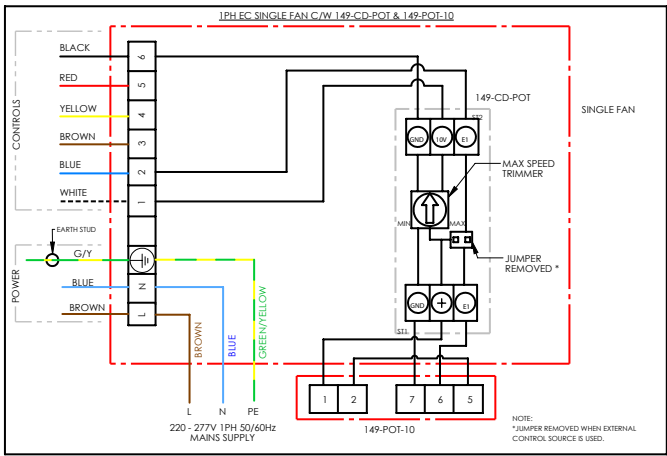
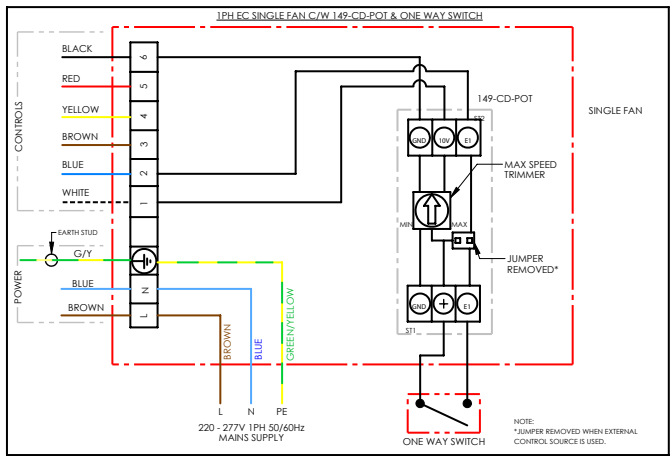
Control Type	Max. Length
VDC (voltage control)	30m

Tag	Purpose	Description
L1	Phase 1	Line 1, Power Supply
L2	Phase 2	Line 2, Power Supply
L3	Phase 3	Line 3, Power Supply
⊕	Protective Earth	Protective earth from power supply
VDC	DC Voltage [2-10V]	DC control voltage input (2 to 10VDC input)
10V	10VDC output	10VDC source output
GND	DC Ground	DC Ground
NC	Normally Closed	Normally closed contact Will open between NC and COM in fault condition
COM	Common	Common for fault contacts
NO	Normally Open	Normally open contact Will close between NO and COM in fault condition

All wiring and control equipment must comply to the latest IEE regulations, in particular part 552-01-02/03.

MK-152-734 Issue A: 08.01.24

Check the individual product accessories table for fan controller compatibility.



CONTROL CABLE LENGTHS	
Control Type	Max. Length
VDC (voltage control)	150m
PWM (Frequency)	150m
External Controller	10m

NOTE: TAG REFERENCES RELATE TO MOTOR CONTROL WIRES, AND NOT 149-POT-10-*

Tag	Purpose	Description
L	Live	Live power supply, 220-277V
N	Neutral	Neutral from power supply
⊕	Permanent Earth	Permanent earth from power supply
1	10VDC output	10VDC source output
2	DC Voltage [2-10V]	DC control voltage input (2 to 10VDC input)
3	Frequency [10-95%]	Frequency duty-cycle (PWM) Voltage: 10 to 24Vpk Frequency: 80Hz (10 to 95% input)
4	RS485A	Modbus RS485A
5	RS485B	Modbus RS485B
6	GND / Common	DC Common

All wiring and control equipment must comply to the latest IEE regulations, in particular part 552-01-02/03.
152-736 Issue A: 04.03.2024
Check the individual product accessories table for fan controller compatibility.

This image shows a single sheet of white paper with horizontal blue ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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535-IOM0033 Issue J

